



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5373-1

Job Sheet 176572



Part No: D5373-1

Job Qty: 4 ea

Part Name: Oil Drain Line



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/26/18

Job Tracking No:

Due Date: 5/7/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: D5373 REV:E IPP REV:A 16.01.21 NEW ISSUE DD VERF:JLM IPP REV:B 17.11.14 REVISE R&B/NOT
UPLOADED CORRECTLY DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs	5/7/18	5/7/18	0.00	0.00	Purchasing	6	JUN 20 2018
110	Packaging	4 pcs	5/7/18	5/7/18	0.00	0.00	Packaging2	6	JUN 20 2018
120	QC	4 pcs	5/7/18	5/7/18	0.00	0.00	QC6	9-83	
121	CNC Vertical Machining	4 pcs	5/7/18	5/7/18	0.45	2.86	HAAS 5 Axis		18-08-01
122	QC	4 pcs	5/7/18	5/7/18	0.00	0.00	QC21-QC2 Machining		18-08-02
123	QC	4 pcs	5/7/18	5/7/18	0.00	0.00	QC8 Machining-4		
130	Small Fab	4 pcs	5/7/18	5/7/18	0.00	0.25	Small Fab-9		smB
140	QC	4 pcs	5/7/18	5/7/18	0.00	0.00	QC5		AUG 15 2018
150	Packaging	4 pcs	5/7/18	5/7/18	0.00	0.00	Packaging3-2	5/212	
160	QC21-SA	4 Ea	5/7/18	5/7/18	0.00	0.00	QC21		21 AUG 16 2018

Part Op 100 - Issue P/O: 039753 Purchase Part Number: 101005-4CR-0180 Supplier: STRATOFLEX Certificate of Descriptions: conformity is required

121 - 1- Drill lock wire hole per folio FB505 ***NOTE 8*** 2- Deburr

130 - INSTALL LABEL D2729 AS PER DWG NOTES

APR 30 2018

X 4

RL

CD

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
101005-4CR-0180	Oil Drain Line D5373-1	4 Ea (1 ea)	100-Purchasing	
D2182-045	Heat Shrink 4.5" Long	4 Ea (1 ea)	130-Small Fab	SO97BS7
D2729-4	Red Decal	4 Ea (1 ea)	130-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	101005-4CR-0180	4	0	0
130-Small Fab	D2182-045	4	48	0
	D2729-4	4	0	0

Part Specifications

Specifications could not be found.



Container No: S082487



Part: D5373-1

Job No: 176572

Serial No/Batch: S082487

Revision: E

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/20/18

1.00
32
0.00



Container No: S082484



Part: 101005-4CR-0180

Job No:

Serial No/Batch:

Revision:

Inspector:

Exp Date:

Instructions:

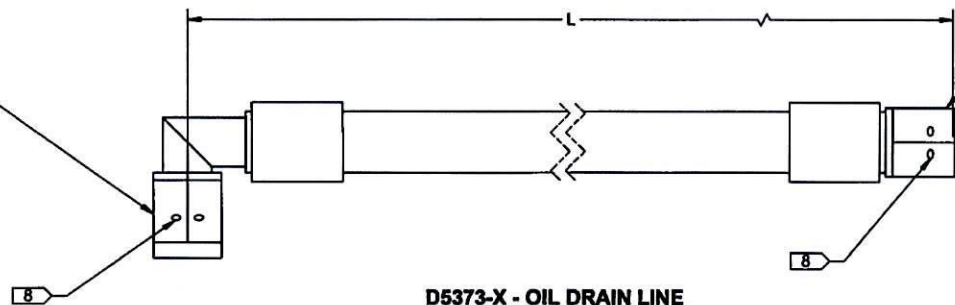
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/20/18

SPECIFICATION CONTROL DRAWING

90° ELBOW FLARED FITTING
P/N: 413517-4-4CL
(ALT: 413517-4-4CR)

STRAIGHT FLARED FITTING
P/N: 413524-4-4CL
(ALT: 413524-4-4CR)



D5373-X - OIL DRAIN LINE

DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	LENGTH "L" (INCHES)	MAX O.D. (INCHES)	MIN I.D. (INCHES)	WEIGHT (LBS)	SPECIFICATION	CONSTRUCTION TYPE	CONSTRUCTION REINFORCEMENT	COVER
D5373-1	OIL DRAIN LINE	STRATOFLEX	101005-4CL-0180 ALT: 101005-4CR-0180	18	0.500	0.173	0.26	AS4897 AND AS150 TYPE 1AB	SEAMLESS, EXTRUDED, CONDUCTIVE POLYTETRAFLUOROETHYLENE	CORROSION-RESISTANT STEEL WIRE BRAID	INTEGRAL SILICONE
D5373-3	OIL DRAIN LINE	STRATOFLEX	101005-4CL-0062 ALT: 101005-4CR-0062	6.25	0.500	0.173	0.17	AS4897 AND AS150 TYPE 1AB	SEAMLESS, EXTRUDED, CONDUCTIVE POLYTETRAFLUOROETHYLENE	CORROSION-RESISTANT STEEL WIRE BRAID	INTEGRAL SILICONE

NOTES:

- 1) MATERIAL: PER TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N & B/N USING D2729 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
- 7) WEIGHT: SEE TABLE
- 8) FOR ALTERNATE PART NUMBERS (101005-4CR-XXXX), DRILL LOCK-WIRE HOLES PER SHEET 6, DETAIL A

E	UPDATED D5373-3/-7/-9/-11, ADDED SHT 3, 4 & 7	WK	17.09.11
D	ADDED D5373-7/-9/-11	WK	17.04.25
C	ADDED D5373-5	CC	16.12.01
B	ADDED NOTE 8 AND DETAIL A	CC	16.11.07
A	NEW ISSUE	CC	16.01.07
REV.	DESCRIPTION	BY	DATE
DESIGN	CC		
DRAWN	WK		
CHECKED	VS		
MFG. APPR.	DD		
APPROVED	HS		
DE APPR.	DS		
DATE	17.09.11		

DART AEROSPACE USA, INC
EUGENE, OREGON, USA

DRAWING NO. **D5373** REV. E
SHEET 1 OF 7
TITLE **OIL DRAIN LINE** SCALE NTS

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RELEASED
2017-09-19
ECN 17-013

APPROVED



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039753**

Supplier: AVI002-VU
Aviall
PO BOX 842267
Dallas, TX 75284-2267 USA
Phone: 905-676-1695
Fax: 905-676-9046

PO No: PO039753

PO Date: 4/30/18

Due Date: 5/7/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
MAY 01 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	101005-4CR-0180		Oil Drain Line D5373-1	Firmed	5/7/18	4 Ea	0 Ea	4 Ea	\$121.96/Ea	\$487.84
Line Item Note W/O 176572										
2	101005-4CR-0062		Oil Drain Line - D5373-3	Firmed	5/7/18	4 pcs	0 pcs	4 pcs	\$120.00/pcs	\$480.00
Line Item Note W/O 176571										
3	156001-6D0096		Hose Assembly D3297-1-0098 receive pcs	Firmed	5/7/18	2 Ea	0 Ea	2 Ea	\$79.64/Ea	\$159.28
Line Item Note W/O 176573										
4	156001-6D0121		Hose Assembly D3297-1-0121	Firmed	5/7/18	2 pcs	0 pcs	2 pcs	\$82.87/pcs	\$165.74
Line Item Note W/O 176574										
5	156005-6D0350		Hose Assembly D3297-3-0350	Firmed	5/7/18	2 pcs	0 pcs	2 pcs	\$247.38/pcs	\$494.76
Line Item Note W/O 176577										
6	156003-6D0274	156003-6D0274	Hose Assembly D4121-1 As per Dwg D4121 Rev. D.	Firmed	5/7/18	4 pcs	0 pcs	4 pcs	\$243.69/pcs	\$974.76
Line Item Note W/O 176575										



Hose Shop 2755 Regent Blvd. DFW Airport 75261
Phone 972-586-1380 Fax 972-586-1381 www.aviall.com

TSO CERTIFICATION

It is hereby certified that (A) The parts and/or materials reflected herein were produced under Federal Aviation Administration approved manufacturing and quality control system/methods as set forth in the FAA issued technical standard order authorizations (TSOA) issued to Stratoflex and (B) such part and/or materials are new and are in condition for safe operation.

Customer Order Number: 1004044118

- | | | |
|----|----------------|-------|
| 1. | 101005-4CR0180 | 4 ea. |
| 2. | 101005-4CR0062 | 4 ea. |

Signed: 

Date: 6-14-2018

"Aviall is not providing OEM parts. Aviall is an authorized Stratoflex distributor providing TSO assemblies. Numbers referenced per customer requirements are for customer reference ONLY and are in no way intended to be represented as OEM parts. Any reference to an OEM part number does not authorize or reflect installation authority for this part. The installation authority is provided by the mechanic installing this product in accordance with FAR Part 43". If applicable satisfactory compliance with the conditions and tests required for TSO approval indicates the hose assembly has met the minimum performance standards as stated in the TSO. Furthermore it is the responsibility of the installer to determine the installation eligibility and that it will not cause the hose assembly to be subjected to conditions in excess of those for which it has been approved.

FORM# CERT-001



A BOEING COMPANY

AVIALL SERVICES INC
2750 REGENT BLVD
DFW AIRPORT TX 75261
USA

Commercial Invoice

Government Transaction Number NOEEI FTR 30.36	
Tracking Number 446949905358	Delivery Number 8005970635
Ship From LU_US_1009 AVIALL DALLAS HOSE SHOP 2755 REGENT BLVD DFW AIRPORT TX 75261 USA	Commercial Invoice Number 9307582541 Ship Date 14 June, 2018 Incoterms EXW Shipping Point

Sold To 10003952 DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA	Ultimate Consignee 10003952 DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA	Ship To 10003952 DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA	Freight Forwarder 400010 FEDEX FEDEX NATIONAL LTL INC PO BOX 94515 PALATINE IL 60094-4515 Tax Number: 20-4734803
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Comments:

ATTN Freight Forwarder: Email a copy of Master Air Way Bill (MAWB) to aesaudits@aviall.com

Item	Part Number & Description	Country of Origin	Quantity	UOM	Unit Value USD	Extended Value USD
10	101005-4CR0180 - HOSE: LT PRESSURE,PTFE Export Tariff: 3917390002 Export Classification: 9A991.d Authorization: NLRAT_JAN_2020 Sales Order: 1004044118 PO: PO039753 Batch Number : 100157967	US	4	EA	121.96	487.84
20	101005-4CR0062 - HOSE: LT PRESSURE,PTFE Export Tariff: 3917390002 Export Classification: 9A991.d Authorization: NLRAT_JAN_2020 Sales Order: 1004044118 PO: PO039753 Batch Number : 100157968	US	4	EA	120.00	480.00

DAS
38
9-88



A BOEING COMPANY

Commercial Invoice

Delivery Number	Commercial Invoice Number
8005970635	9307582541

Item	Part Number & Description	Country of Origin	Quantity	UOM	Unit Price USD	Extended Value USD
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Gross Value	967.84
Add on Charges	
Tax Value	
Freight Charges	
Total Net Value	967.84

**FOR CUSTOMS PURPOSES ONLY
NOT A BILLING INVOICE**

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end user(s) here in identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.

DAS
38
3-88

2

HOSES

HOSE: LT PRESSURE,PTFE

CU10003952 DART AEROSPACE LTD

4 EA

N

06/11/2018

08:35:26

310008190459

EX -

APPROVAL TYPE,TSO

ID 1009000000295895

OUTB

10

Line Number

C Group - 0000115522

ECC Doc # 1004044118

HU 100900016354



BATCH 100157967

ODO 310008190459



CPO P0039753



PNR 101005-4CR0180=1S



SHQ 4



UNT EA



06/11/2018

00:00:00

